

SWECAN REDUCER – BANDSAWMILL AT VIKINGTIMBER.

CAPACITY :

Production of sawn goods: 75 000 m³ of spruce and pine.

Production time: 40 hours per week.

Logdimensions: Diameter = 12 – 45 cm; Length = 2,7 – 6 ,0 m.

Average volume of log: 190 l top measured.

Present feed speed = 30 – 60 m/min.

Voltage: 380 V.

Totally installed power = appr. 910 kw.

MACHINERY:

- **Loghaul. L = 8 m**
- **Roller conveyor with conical rollers. L = 3 m.**
- **Log turning device.**
- **Infeed conveyor. L = 2,4 m.**
- **Infeed conveyor with log centering unit.**
- **SWECAN Chipper Canter type 1620 – 35 EF with Iggesund Tools chipper discs, 4 knives per disc.**
- **SWECAN Quadbandsaw type QPL 55- RS. Wheeldiameter = 1400 mm.**
- **Outfeed conveyor with boardseparator. L = 8m.**
- **Roller Conveyor with cant turning device. L = 8 m.**
- **Roller conveyor with cant centering device. L = 7 m.**
- **SWECAN Chipper canter type 1620 – 35 EF with Iggesund Tools chipper discs, 4 knives per disc.**

- **SWECAN Quadbandsaw type QPL 55- RS.**
- **Outfeed conveyor with board separator. L = 7 m.**
- **Roller conveyor. L = 1,5 m.**
- **Centering infeed to bandsaw. Hydraulic.**
- **SWECAN Triple bandsaw type TWP 55 – RS.**
- **Outfeed device incl. roller conveyor and beltconveyor. L = 2,5 + 7 + 5 m.**
- **Excisting electric.**
- **Excisting hydraulic and pneumatic equipment.**